

## RECKLI<sup>®</sup> Mould-Wax

### Description and Uses

RECKLI Mould Wax is a high-grade hard wax containing solvents for use as a release agent in the manufacture of all models, negative forms, moulds, formliners, that are to be made of RECKLI-Two-component-Materials on a polyurethane or epoxy basis. All absorbent foundations must be sealed beforehand to avoid absorbing the separating film.

### Processing

RECKLI Mould Wax tends to settle. Drums should therefore be thoroughly shaken before use to give an even mixture. Two coats of RECKLI Mould Wax are then evenly applied by brush, cloth or spray gun to the foundations, which must be solvent-resistant. The first coat must have dried completely before the second is applied. With intricate structures, ensure that no areas remain uncovered as a result of missing concealed or "blind areas". The mould wax must have dried completely before RECKLI-Two-component-Materials can be cast. The evaporation time is approx. 1-4 hours depending on temperature and ventilation.

### Consumption

Approx. 50-100 cm<sup>3</sup>/m<sup>2</sup> depending on the foundation and method of application for one coat.

### Drum sizes

5 litre cans and 1 litre tins.

### Storage

RECKLI Mould Wax tends to settle. Contents should therefore be stirred and drums shaken thoroughly before use. Material thickens when cold and should therefore be stored in a warm place. Do not use direct heat. Thickened material can be made useable by warming. To avoid long thawing times, storing at a temperature of min. +10° C is recommended.

### Safety

RECKLI Mould Wax contains highly inflammable solvents. Do not inhale fumes. Ensure good ventilation during application. Sources of naked light and flame are to be removed. Please observe the relevant safety data sheet and attend to the indications on the label of the drums regarding Dangerous Goods Regulations.

This pamphlet is intended solely as an application directive. It does not claim to be binding and valid for all modes of application. We recommend the carrying out of a preliminary test application relevant to full scale application every time.

This pamphlet replaces all hitherto published pamphlets concerning RECKLI Mould Wax these no longer being valid.